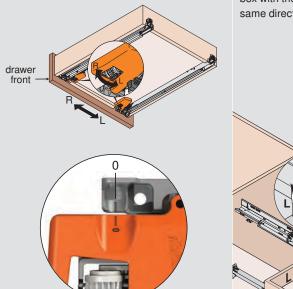
Full extension concealed drawer runners Basic components Loc



New side adjustment

1 Rotate side adjustment left or right equally on both locking devices. Drawer front moves in the same direction as rotation.



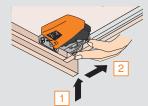
Maximum **1.5** (1/16") to left or right on both front and rear (tool-free) **NOTE:** Side adjustment not available on T51.x8xx locking devices

New rear side adjustment

2 After front side adjustment is made with the locking devices, rotate the rear side adjustment left or right to re-align the back of the drawer box with the front. Drawer back moves in the same direction as rotation.

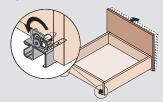
Height adjustment

Press up on adjustment tab Push towards back of drawer



Tilt adjustment

Rotate the tilt adjustment lever on the rear of each runner to lift the back of the drawer and tilt the top of the drawer front forward.



Maximum 5 (3/16") rise of drawer back (tool-free)

Maximum 3 (1/8") rise of drawer front (tool-free)

NOTE: Height and tilt adjustments available with all combinations of locking devices and runners

New depth adjustable locking device

Locking device

T51.1901.PS with side, height and

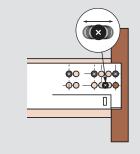


Turning the adjustment screw allows for up to a +2.5 (3/32") out adjustment

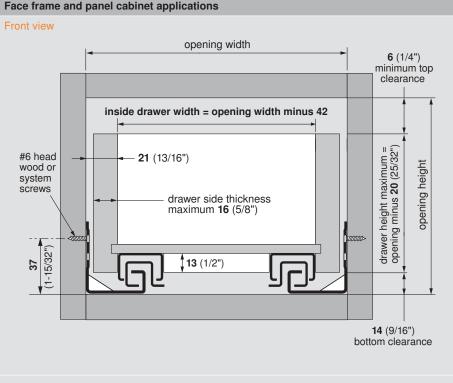
NOTE: For T51.1901.PS setback in inset applications, see page 5

Depth adjustment on runner

TANDEM 563 runners feature elongated holes that allow \pm **4.5** (3/16") depth adjustment



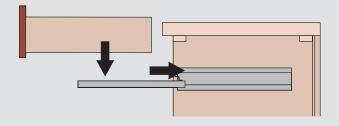
Drawer specifications

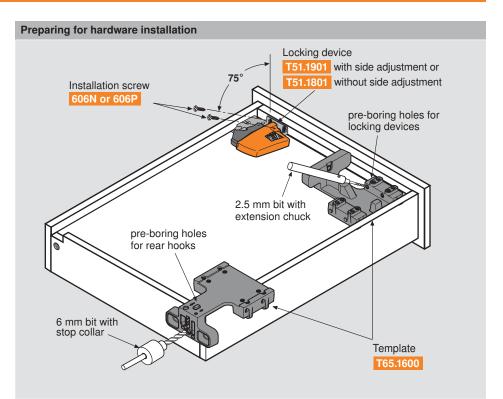


NOTE: Because material thickness may vary, the inside drawer width must equal opening width minus 42 for TANDEM to align and function properly

Drawer insertion

Extend the drawer runners fully. Place the drawer on the runners and close. The locking devices automatically engage with the runners. Make adjustments if necessary.

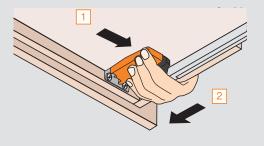




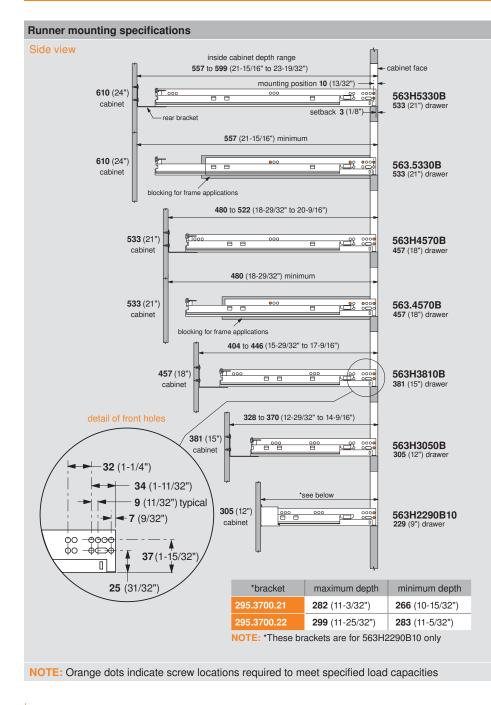
NOTE: Use of the T65.1600 template is essential for accurate location and angle of pre-bored locking device holes and accurate boring for rear hook holes

Drawer removal

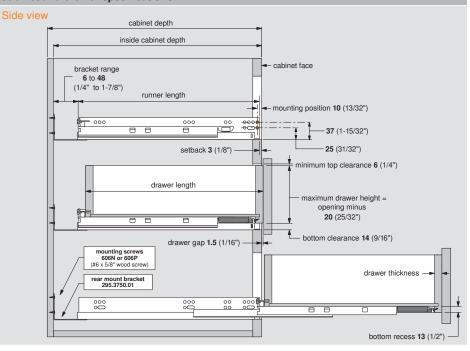
- 1 Squeeze orange handles on locking devices
- 2 Pull drawer straight out and up



Face frame application



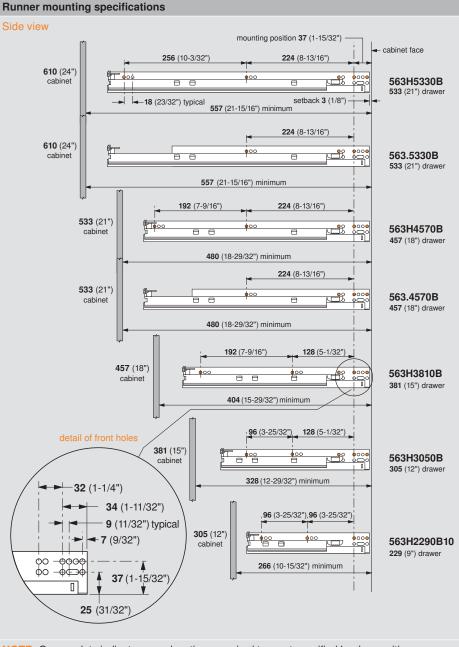
Cabinet and drawer specifications



TANDEM plus	cabinet	inside cab	inet depth	drawer	maximum	runner			
BLUMOTION	depth	maximum	minimum	length	drawer thickness	length			
563H5330B	610 (24")	599 (23-19/32")	557 (21-15/16")	533 (21")		548 (21-9/16")			
563.5330B	610 (24")	—	557 (21-15/16")	533 (21")		548 (21-9/16")			
563H4570B	533 (21")	522 (20-9/16")	480 (18-29/32")	457 (18")		471 (18-17/32")			
563.4570B	533 (21")	—	480 (18-29/32")	457 (18")	16 (5/8")	471 (18-17/32")			
563H3810B	457 (18")	446 (17-9/16")	404 (15-29/32")	381 (15")		395 (15-9/16")			
563H3050B	381 (15")	370 (14-9/16")	328 (12-29/32")	305 (12")		319 (12-9/16")			
563H2290B10	305 (12")	299 (11-25/32")	266 (10-15/32")	229 (9")		259 (10-3/16")			

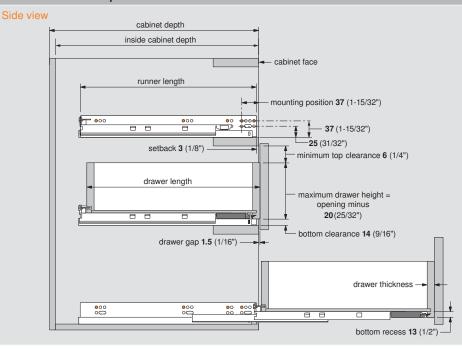
NOTE: For 563. series runners rear brackets and sockets cannot be used. Cabinet sides must be blocked-out flush with the inside of the frame.

T51.1901R	Locking device with side adjustment (right)	295.3750.01	Rear mounting bracket, non-handed											
T51.1901L	Locking device with side adjustment (left)	295.3700.21	563H2290B10 rear bracket, non-handed											
T51.1801R	Locking device (right)	295.3700.22	563H2290B10 rear bracket, non-handed											
T51.1801L	Locking device (left)	Locking device (left)												
606N or 606P	#6 Wood screw (for mounting runner to cabinet side, rear brackets and locking devices)													



NOTE: Orange dots indicate screw locations required to meet specified load capacities

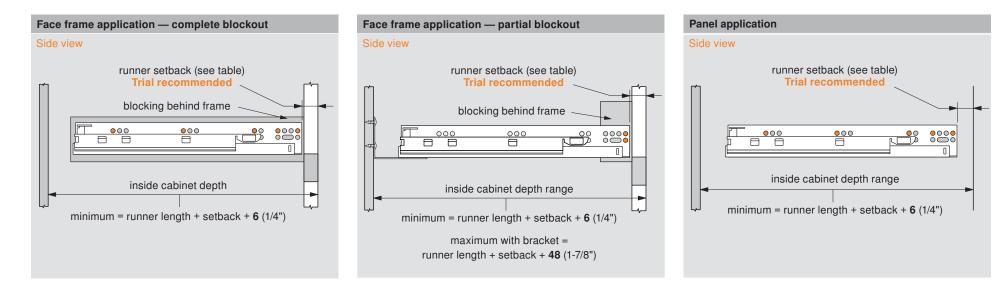
Cabinet and drawer specifications

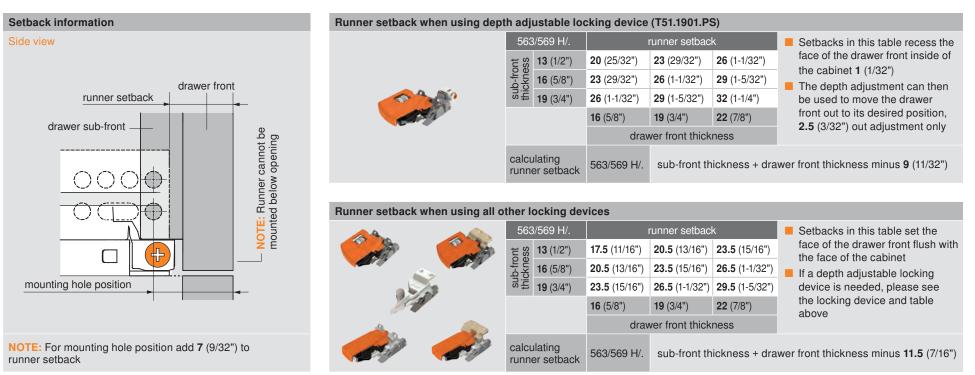


TANDEM plus BLUMOTION	cabinet depth	minimum inside cabinet depth	drawer length	maximum drawer thickness	runner length
563H5330B	610 (24")	557 (21-15/16")	533 (21")		548 (21-9/16")
563.5330B	610 (24")	557 (21-15/16")	533 (21")		548 (21-9/16")
563H4570B	533 (21")	480 (18-29/32")	457 (18")		471 (18-17/32")
563.4570B	533 (21")	480 (18-29/32")	457 (18")	16 (5/8")	471 (18-17/32")
563H3810B	457 (18")	404 (15-29/32")	381 (15")		395 (15-9/16")
563H3050B	381 (15")	328 (12-29/32")	305 (12")		319 (12-9/16")
563H2290B10	305 (12")	266 (10-15/32")		259 (10-3/16")	
T51.1901R	Locking device	with side adjustment (right)		
T51.1901L	Locking device	with side adjustment (left)		
T51.1801R	Locking device	(right)			
T51.1801L	Locking device	(left)			
606N or 606P	#6 Wood scre	w (for mounting runne	er to cabinet side	, rear brackets ar	nd locking devices)

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662.1150.HG #6 System screw (for mounting runner to cabinet side)
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Inset application

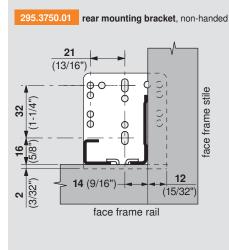


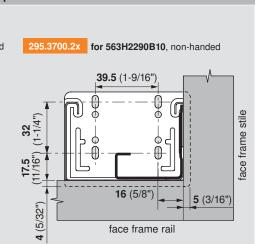


Attachment specifications

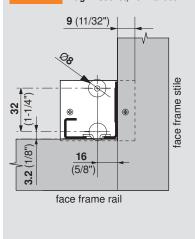
Rear attachment options for face frame applications

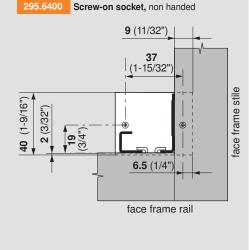
Front view





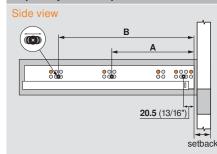
295.6410 Plug-in socket, non handed





NOTE: Use at least three 606N or 606P installation screws for 295.3750.01 or 295.3700.2x

Depth adjustment specifications

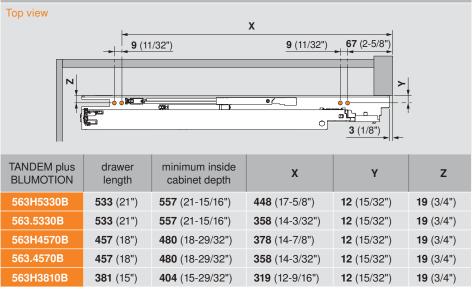


TANDEM plus BLUMOTION	А	В
563H5330B	244.5 (9-5/8")	500.5 (19-23/32")
563.5330B	244.5 (9-5/8")	—
563H4570B	244.5 (9-5/8")	436.5 (17-3/16")
563.4570B	244.5 (9-5/8")	—
563H3810B	148.5 (5-27/32")	340.5 (13-13/32")
563H3050B	148.5 (5-27/32")	244.5 (9-5/8")
563H2290B10	116.5 (4-19/32")	212.5 (8-3/8")

Mount each runner using at least two of the elongated holes. Install the drawer to check the position of the drawer front.

Remove the drawer, loosen screws and make adjustments if necessary, \pm **4.5** (3/16"). Tighten the screws, verify the drawer front position and finish mounting the runners using the screw locations indicated by the orange dots.

Bottom mounting specifications



Millimeter to inch conversion chart

1	1.5	2	3	4	5	5.5	6	7	8	9	9.5	10	11	12	13	13.5	14	15	16	17	17.5	18	19	20	20.5	21	22	23	24	24.5	25.4
¹ /32	1/ ₁₆	³ /32	1/8	⁵ /32	³ /16	⁷ /32	1/4	⁹ /32	⁵ /16	¹¹ / ₃₂	³ /8	¹³ /32	⁷ /16	^{15/} 32	1/2	17/32	⁹ /16	¹⁹ /32	5/8	²¹ / ₃₂	11/16	²³ /32	3/4	^{25/32}	¹³ /16	²⁷ / ₃₂	7/8	²⁹ /32	¹⁵ /16	³¹ /32	1